



# PPS

Polypropylene Case Pressure Gauge (4-½") Bourdon type

### **Special Features**

- Polypropylene case with SS measuring system
- Wetted parts AISI 316L stainless steel
- Accuracy <u>+</u>0.5% F.S.
- Solid front design features baffle wall interposed between the sensing system, the window and a pressure relieving back for increased safety
- Standard followed ASME B 40.100

### **Application**

- Suitable for high pressure gas
- Corrosive / hazardous environment that will not obstruct the pressure system.



# Specifications

Standard Version: 41/2"

Accuracy : ±1% F. S. (As per ASME B40.100)

Ambient temperature : -20°C to +65°C

Process temperature : Max 150°C

Operation process temperature : 75% of Scale Vol.

Operating pressure range : 75% of Scale Value

Over pressure limit  $\leq$  100 bar : 125% of Max. Scale Value  $\geq$  100 to  $\leq$  600 bar : 115% of Max. Scale Value

> 600 to ≤ 1600 bar : 115% of Max. Scale Value

Case : Fibre Glass Reinforced Polypropylene

 Bourdon
 :
 AISI 316L SS

 Socket
 :
 AISI 316L SS

 Movement
 :
 AISI 304 SS

Joints : Tig Argon Arc Welding

Protection : IP 68

Dial : Aluminium, black graduation on white background
Pointer : Aluminium, black Coloured, Micrometer Zero Adjustable

Window : Toughened Glass
Blow off Disc : Stainless Steel
Gasket : Neoprene

### Dry But Fillable Version (Option DFG)

Fillable Dampening Liquid

Ambient Temperature

Process Temperature

Other Features

Fillable Dampening Liquid

Maximum 65°C

Maximum 65°C

Refer Specification

of Standard Version

Glycerine Filled Version (Option LFG)

Accuracy : ±1.0% of F. S.

Ambient Temperature : Maximum 65°C

Process Temperature : Maximum 65°C

Dampening Liquids : Glycerine 99.7%

(Others available as Option)

Other Features : Refer Specification

of Standard Version

Protection : IP 68

### Temperature effect:

The variation of indication caused by effects of temperature is to be calculated by below formula; which is to be added in the specified accuracy while measurement :- Formula : ±0.04 x (t2 - t1) % of F. S. where t1 = reference temperature (+20°C) and t2 = ambient temperature in °C.

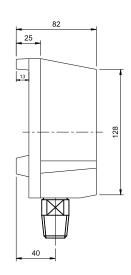


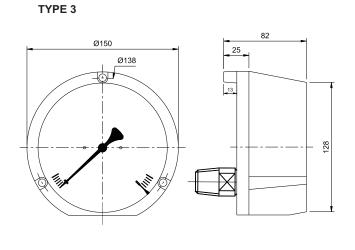
# PPS

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# **Dimensions - standard version**

# Ø150 Ø138





Notes: • Drawings are not to scale. • All Dimensions are in mm.

- Weights mentioned are approximate and for standard product.
- Weight can be different after selection of options.

Note: We offer National / International Scales like kPa, MPa, bar, psi, kg/cm²& Dual Scale like kPa with psi, kPa with bar, bar with psi or Equivalent scales as per the requirement can be provided on request. Following are the example tables for kg/cm² & psi scales

### **Pressure Range**

### Single Scale (kg/cm² or bar)

	·			
0/0.6	0/4	0/25	0/160	0/1000
0/1	0/6	0/40	0/250	0/1600
0/1.6	0/10	0/60	0/400	
0/2.5	0/16	0/100	0/600	

# Dual Scale (kg/cm² with psi)

psi	kg/cm²	psi	kg/cm²	psi	kg/cm²
0/15	0/1	0/400	0/28	0/4000	0/280
0/30	0/2	0/500	0/35	0/5000	0/350
0/60	0/4	0/600	0/40	0/6000	0/400
0/100	0/7	0/1000	0/70	0/10000	0/700
0/150	0/10	0/1500	0/100	0/15000	0/1000
0/220	0/16	0/2200	0/160	0/22000	0/1600
0/300	0/20	0/3000	0/200		

### Vacuum & Compound Range

Dual Scale						
inHg with psi	mmHg with kg/cm <sup>2</sup>	inHg with p	si mmHg with kg/cm²	inHg	with psi	mmHg with kg/cm²
- 30/0	- 30/0 - 760 / 0		- 760 / 3	- 3	80/200	- 760 /15
- 30/15 - 760 / 1		- 30/100	- 760 / 6	- 3	30/300	- 760 / 20
- 30/30 - 760 / 2		- 30/150	- 760 / 9	- 3	30/350	- 760 / 24
Single Scale (kg/c	cm²)					
- 1/0 - 1		1/1.5	- 1/5		- 1/15	
- 1/0.6	- 1/0.6 - 1/3		- 1/9		- 1/24	

### Accessories (Refer Datasheet for complete specifications)

СТ	Cooling tower	GC	Gauge cock	GS	Over load protector (gauge saver)**
*	Needle valve	SN	Snubber	SP	Siphon



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How	To Order					Exam
Rasic	Model					PP
Code	illoud.					
Nomir	nal Size			45		
				4-1/2"		X
Туре	of Mounting					
1	Wall / surface / projection mounting with bottom	n entry				
3	Direct lower back entry (never fillable)					X
Gauge	e Connection					
3ВМ	3/8" BSP (M)					
4BM	½" BSP (M) Standard					XXX
2NM 4NM	1/4" NPT (M) Standard 1/2" NPT (M) Standard					700
	` '	O / D - t				
	Connections like Metric / PT / PF / Flaired / UNF /	G / R etc ca	in be provided on	request.		
Range						0/10
	range table					kg/cr
	nal Extras					
AC5	Accuracy 0.5% of F.S.	STG	Shatterproof / sa			
MBS	Monel bourdon & socket (Monel version)**	CNS	Conformity as pe			
		DFS DFG	Dry but Fillable \	,	,	
TRC	Calibration certificate traceable to	•	Dry but Fillable Version (Glycerin)			
	National / International standards	MDJ	Movement with		• •	
CDD	Custom designed dial	DSS	Integral dampen			
oxs	Oxygen service (for dry version)	DSM	Integral dampen		·	XX
TND	Tag No. on Marking on Dial	ORP	Over Range Pro	tection 150	)% of F.S.	
STP	SS tag plate	MTC	Material test cer	tificates***		
HLT	Helium leak test					
EP6	Enclosure protection IP 66					
MOS	AISI 316 SS movement					
* Gask	set & Filling plug of Viton.					
** Inte	gral dampening screw will be in monel if ordered. F	Refer option	DSM			

## Ordering Example: PPS - XX - X - XXX - 0/10 kg/cm<sup>2</sup> - XXX

For other optional items, please contact factory for delivery and minimum quantity of order.

Note: Specifications and dimensions given in this product catalogue represents the state of engineering at the time of printing. Modifications may take place and materials specified may be replaced by others without prior notice.